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Amendment A

AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior revisions, and listings, of claims in the

application.

Listing of Claims:

1. (Currently Amended) A data storage device display assembly including:

a display panel having at least two main surfaces with one being a display surface;

a data storage device attachment device secured to said display surface, said attachment

device including a single layer of adhesive adhered to the display surface and including an outer

surface portion facing generally the same direction that the display surface faces, said adhesive

being pressure sensitive at its outer surface portion;

a data storage device in contact with the outer surface of the adhesive removably securing

the data storage device to the panel; and

wherein the adhesive was applied to at least one of the display surface and the data

storage device in at least a partially liquid state.

2. (Original) A display assembly as set forth in claim 1 wherein the adhesive includes hot-melt

adhesive.

3. (Original) A display assembly as set forth in claim 2 wherein said adhesive is shrink resistant

when cooled after application to the display panel.

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4. (Original) A display assembly as set forth in claim 3 wherein said adhesive has higher peel

strength with the panel than with the data storage device.

5. (Original) A display assembly as set forth in claim 4 wherein the data storage device includes

a data card.

6. (Original) A display assembly as set forth in Claim 1 wherein the adhesive was at least

partially liquid when applied to the display surface and the date storage device.

7. (Currently Amended) A method of making a data storage device display assembly, said

method including:

providing a plurality of display panels, each said display panel having an exposed display

surface;

providing a plurality of data storage devices each having a pair of surfaces;

applying a layer of adhesive in at least a partially liquid state to at least one of a display

panel and a respective data storage device said adhesive after cooling being reusable on an outer

face; and

bonding a data storage device to a respective display panel with the adhesive whereby a

data storage device is releasably mounted on a respective display panel by adhesion of a portion

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of said data storage device surface to the outer face of the adhesive, the area of outer face being substantially less than the area of the data storage device surface contacting the adhesive.

8. (Original) A method as set forth in claim 7 wherein the data storage devices include data cards.

9. (Original) A method as set forth in claim 8 wherein the adhesive has a higher peel strength after cooling with the display panel than the data card.

10. (Original) A method as set forth in claim 9 wherein the adhesive is applied to the display panel in a melted condition.

11. (Original) A method as set forth in claim 8 wherein the adhesive is applied to the data storage device in an at least partially liquid state.

12. (Original) A method as set forth in Claim 7 wherein the adhesive includes hot melt adhesive.

13. (Original) A method as set forth in claim 12 wherein the data storage device is applied to the adhesive after the hot-melt adhesive is set.

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14. (Original) A method as set forth in claim 13 wherein pressure is applied to said data storage

device to ensure contact between the data storage device and the adhesive.

15. (Currently Amended) A method of forming an assembly of members, said method

including:

applying a single layer of hot melt adhesive to a first member, said applied adhesive layer

having an exposed face and an adhered face;

cooling said exposed adhesive face; and

applying a second member to the cooled exposed adhesive face, said cooling being

sufficient to provide a peel strength between the adhesive and the second member at least about

10% less than a peel strength between the first member and the adhered face of the adhesive.

16. (Original) A method as set forth in claim 15 wherein the first member including a display

panel and the second member including a data storage device.

17. (Original) A method as set forth in claim 15 wherein the cooling is at least partially effected

by blowing air across the applied adhesive.

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18. (Original) A method as set forth in claim 17 wherein force is applied to the second member

after application to the adhesive to effect reduction in the thickness of the applied layer of

adhesive.

19. (Original) A method as set forth in claim 18 wherein the peel strength differential is at least

about 25%.

20. (Original) A method as set forth in claim 19 wherein the adhesive is reusable to reattach a

portion of the second member to the first member after detachment.

21. (Original) A device having a plurality of members at least partially secured together with

adhesive, said device including:

a first panel having at least at least one main surface;

an attachment device secured to said first panel main surface, said attachment device

including a single layer of adhesive adhered to the first panel main surface and including an outer

surface portion facing generally the same direction that the first panel main surface faces, said

adhesive being pressure sensitive at its outer surface portion and being permanently adhered to

the first panel main surface;

a second panel with at least one main surface in contact with the outer surface of the

adhesive removably securing the second panel to the first panel; and

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wherein the adhesive was applied to the first panel main surface in at least a partially liquid state.